

User Guide

- SISO = bobbin of 200 kg (consignation bobbin)
- LISO = bobbin of 250 kg (consignation bobbin)
- BOB = plastic bobbin of 20 kg
- GBOB = plastic bobbin of 50 kg
- ANN = plastic ring of 20 kg
- GANN = plastic ring of 50 kg
- CARDB = cardboard coil of 150 kg
- CBLI = cardboard coil of 100 kg
- CBSI = cardboard coil of 80 kg

- RO = round natural edge from rolling process
- RE = rolled-edge bevelling added during rolling process
- SI = slit edge
- DB = deburred edge
- CR = cut round
- CS = cut straight
- CK = cut with pre-defined bevel
- BE = round bevelled edge
- PE = polished edge
- GE = grooved edge

- ED = edge deburring
- ER = edge rounding
- DG = surface degreasing
- CL = surface cleaning
- SR = surface roughness
- MP = surface mirror-polishing

